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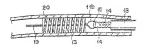
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- M CATHETER.
- (iii) This invention relates to a catheter equipped detachably at the tip thereof with a cylindrical expansion holding member of expanding the inner diameter of the lumien of the blood vessel or other tubular organ and for holding it in an expanded state either temporarily or permanently. The tip of the catheter which supports this member has a sufficiently smaller outer dismeter than those of the other portions and the cuter diameter of the expansion holding member is equal to, or smaller than, the outer diameters of the rest of portions of the catheter even when the expansion holding member is supported at the tip. The expansion holding member is made of a shape memory alloy so that it can expand or conshape memory alloy so time in the radial direction with a temperature change. Expansion or contraction of this member is made by causing the outilow of a heated or cooled liquid from a side hole bored at said tip of the catheter and bringing it into contact with the expansion holding member.



FIG

#### CATHETER

## Technical Field

The present invention relates to a catheter for insetting or removing an expansion holder for holding an inner diameter of an internal cavity of a tubular organ.

### Background Art

An expension hoteler (to be also called a stert hereinsfier) is generally used to hold an internal diameter of an internal carry or a lubular original diameter of an internal carry or a lubular original so are to prevent a stenosed portion of, e.g., a corporary stray from being stenosed again after the stenosed portion is expended by a blood vessel excession catheren.

A conventional stent used for the above purpose is a net made of a stainless steel wire (Surgery, 1988, Vol. 99, No. 2, p. 199 - 205) or a stent made of a unidirectional shape memory alloy (Published Examined Japanese Patent Application No. 81-8855). When a blood vessel is to be held expanded by using this stainless steel stent, the stent is inserted to a predetermined position of the blood vessel through a blood vessel expansion catheter, and a balloon arranged at the distal end of the catheter is expanded to expand the stent to the same diameter of the blood vessel. When a stent made of a unidirectional shape memory alloy is used, it is inserted to a predetermined position of a blood vessel and is warmed with warm water, thereby expanding the stent.

in either case, the stant is simply wound around and held at the distal end portion of the catheter. The outer diameter of a catheter portion around which the stent is wound is larger than that of other catheter portions. As a result, when a catheter is inserted in a relatively thin blood vessel such as a coronary artery, or when the catheter mounted with this stent is inserted into a guide catheter, the oliding operation of the catheter is degraded due to the presence of the stent mounting portion, thus posing a problem. In addition, since a conventional stent inserting/removing cathuter does not have any means for assuring a position of the distal end of the catheler of a positional relationship between the catheter distal and and the indivelled stant, it is difficult to operate such a conventional catheter.

It is an object of the present invention to provide a stent insetting/removing catheter which can be smoothly slid within a blood vessel and in a guide catheter, can assure a position of a distal and portion, and can improve oporability.

## Disclosure of Invention

In order to solve the above problem, the present invention reduces the outer diameter of a stent mounting portion at a distal end portion of a catheter to prevent this mounting portion from having an outer diameter larger than that of other catheter portions even if a stent is mounted thereon, and employs a means for forming an x-ray non-transmission marker on a small-diameter portion of the stent mounting portion, as needed:

More specifically, according to the present invention, there is provided a catheter characterized by comprising a catheter tube having an open proximal end or two open ends and at least one side opening formed on a circumferential wall near a distal end of the catheter tube to communicate with an opening at the proximal end, a hub portion formed to communicate with the opening at the proximal end of the catheter tube, and an expansion holder and an expansion holder for holding an inner diameter of an internal cavity of a tubular organ, the expansion holder being made of a shape memory alloy cylinder which can radially expand or contract upon changes in temperature, and the expansion holder being mounted to cover at least part of a catheter tube portion corresponding to the side opening, wherein an outer diameter of the catheter tube portion corresponding to the side opening is smaller than that of other catheter tube portions, and the expansion holder is mounted on the catheter tube portion corresponding to the side opening so that an outer clameter of the expansion holder is equal to or smaller than that of the other catheter tube portions.

Furthermore, according to the present Invention, there is provided a catheter having an X-ray non-transmissing marker on at least part of the catheter tube portion corresponding to the side opening.

Moreover, according to the present invention, there is provided the expansion holder comprising a herical member made of a unidirectional or bidirectional shape memory sitey.

The hub portion of the catheter may comprise a branched hub having at least one branch port. A check valve may be arranged in one of the ports.

The shape memory alloy according to the present invention has a transformation temperature and is deformed into a memory shape when it in healed to the transformation temperature or more. The undirectional shape memory alloy can be freely deformed at the transformation temperature or less, and keeps the memory shape upon being heated to the transformation temperature or less, and keeps the memory shape upon being heated to the transformation temperature or more

even when the aloy is pooled to the transformation temperature of esse unless on external force to applied thereto. The bidirectional shape memory alloy additionally has a memory obage at the transformation temperature or less and is reversively deformed into one of the two shapes with respect to the transformation temperature as a boundary.

in the catheter according to the present invention, since the stant can be mounted on a catheter tube portion near its distal and such that the outer diameter of the stent mounting portion is not larger than that of other catheter tube portions, sliding resistance can be greatly reduced when the catheter tube is inserted into the quide catheter or a blood vessel, thereby improving operability. In addition, since the marker made of an X-ray nontransmission meterial is formed on the stent mounting portion, the position of the distal and of the catheter or the relationship between the indivelled stent and the distal and of the catheter can be clearly assured. Other additional effects can also be obtained. For example, when branch ports are formed in the hub portion, a cooling liquid or varlous liquid medicines solutions can be injected without requiring removal of a circuit device for measuring a pressure and the like.

#### Brief Description of Drawings

Fig. 1 is a side view of a catheter according to the present invention. Fig. 2 is a side view chorwing a state, wherein a steel is nemoved from the catheler, Fig. 3 is a citie view chowing a structure of the stent, Fig. 4 is an enlarged sectional view of a horb portion of the catheter, Fig. 5 is a side view showing a state wherein the catheter according to the present invention is inserted into a blood vesel, and Fig. 6 corresponds to Fig. 5 and is a side view showing a state wherein the stent is expended and indivisible in the blood vesand indivisible in the blood vesand and indivisible in the blood vesand.

#### Best Mode of Carrying Out the Invention

The present invention will be described with reference to the illustrated embodiment.

Fig. 1 shows an embodiment of a cathleter according to the present invention. The cathleter comprises a cathleter table 11 having two open ends, a bub portion 12 arranged to communicate with an opening at the proximal end of the cathleter table 11, and a apenin expansion holder (stein) 13 mounted on the distal end portion of the cathleter table 11. A portion of the cathleter table 11. A portion of the cathleter table 11. A portion of the cathleter table 11 which receives the steint 13 thereon constitutes a small-claimater portion 11a. having an outer diameter smaller than that of offer cathleter table portions. Therefore, when the stant 13 te mounted on the small-claimater portion 11a. the outer diameter of

the stant 13 is equal to or smaller than that of other catheter tube portions. In other woods, the outer diameter of the small-diameter portion 11s of the catheter tube 11 is smaller than the outer diameter of other celtheter tube portions by an amount corresponding to twice or more the wall thickness of the stant 13.

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A large number of side openings 14 which municate with the opening at the proximal end of the catheter tube 11 to supply a stant cooling liquid are formed in the circumferential wall surface of the smell-triameter portion 11a. Fig. 2 erows a state wherein the spiral stent 13 (Fig. 3) is removed from the assembly shown in Fig. 1, thus clearly illustrating the state of the side openings 14. The snape of each side opening 14 is not limited to the snape. In addition, the number of side openings 14 is not limited to a specific number, but can be arbitrarily selected.

A distal and portion 11b of the catheter tube 11 has an outer diameter equal to that of the proximal portion and has a spherical and face. A hole is formed at the center of the distal end portion 11b reserve a guide wire therethrough. Ring markers 15 made of an X-ray non-transmission material such as gold are formed at both ends of the small-diameter portion 11a.

The hub portion 12 has a pair of branch ports 16a and 18b, so that a cooling liquid and various liquid medicines can be injected without removing a pressure measuring circuit device and the life. Alternatively, only one branch port may be provided, and a three-port cook or the like may be mounted in this branch port. As shown in Fig. 4, the proximal and of the hub portion 12 is open and a chack valve 17 made of a flexible meterial such as silicone rubber is arranged near the opening of the proximal end. Therefore, the guide wire or the like can be inserted through the proximal end of the hub portion 12 white maintaining liquid tightness.

Generally, a thermoplastic resin (e.g., and thylene-viny) acetate occupymen) is preferably used as a material of the catheter tube 11. Similarly, a thermoplastic resin (e.g., polycarbonale) is generally used to from the hub pration 12. As shown in Fig. 4, the hub position 12 is connected to the proximal end protino of the catheter tube 11.

#### (Example 1)

A bidirectional shape memory alloy (a Ni-Ti binary alloy consisting essentially of 51 aim% of Ni and the bialance substantially Fe) manufactured into a stent 13 by a predetermined method was formed into a spiral shape, as shown in Fig. 3, and the spiral shert 13 was inserted around the small-diam-

eler portion 11s of the catheter tube 11 in an expanded shape while being maintained at 35°C or more. The expanded stent 13 was cooled to a temperature of 20°C or less by using a physiological saline cooled with ice and contracted and was brought into tight contact with the small-diameter portion 11a. The outer diameter of the stent 13 was thus set to be equal to or slightly smaller than that of other portions of the catheter tube 11. The physiological saline cooled with ice was flowed out from the side openings 14 through the port 16b. As shown in Fig. 5, the stent 13 was inserted to the target indiveiling portion through the guide catheter 18 by utilizing the guide wire 19 while the stent 13 was kept contracted. In this case, the guide catheter 18 was inserted in a blood vessel 20 in advarice. This operation was performed under X-ray transmission acopy fluoroecopy. The position of the stent 13 was easily confirmed by the markers 15 mounted on the small-diameter portion 11a of the catheter tube 11. When the stent 13 reached this indwelling portion, and supply of the physiological saline cooled with ice was stopped, the stent 13 was gradually warmed by the body temperature. When the small-diameter portion was warmed to the body temperature (35°C), the stent 13 was expanded, and was brought into contact with the inner wall surfaces of the blood vessel 20, and was held at this position, as shown in Fig. 8. The distall and of the catheter tube 11 could be easily removed from the stent 13 while the stent 13 was individed at a predetermined position of the blood vessel 20. When a predetermined period of time slapsed after the indwelling operation, the catheter tube 11 was inserted into the blood vessel 20 again, and a contrast medium was injected into the blood vessel 20 through the port 18a to check whether thrombi or the like were attached to the stent 13. If so, an appropriate infusion solution such as urokinase was injected from the port 16a to dissolve the thrombi. The physiologial saline cooled with ice was injected from the port 16b to cool and contract the stent 13. The stent 13 was brought into contact with the small-diameter portion 11a of the catheter tube 11 and could be removed from the indwelling portion.

#### (Example 2)

A unidirectional shape memory alloy (a Ni-Ti binary alloy consisting essentially of 50 atm/s of 1% and five balance substantially Fe) manufactured into a stent 13 by a pradatermined method was formed into a spiral shape, as shown in Fig. 3. A shape was memorized such that this stent 13 could be deformed to be brought into contact with the small diameter portion 11s of the catheter jubb 11 at 40° G or less but was expanded at 50° C or more

to be brought into contact with a predetermined indwelling portion.

As shown in Fig. 1, the stent 13 was brought into tight contact with the small-diameter portion 11a of the catheter tube 11 to set the outer diameter of the stent 13 to be equal to or smaller than that of other portions of the catheter tube 11, as shown in Fig. 1. As shown in Fig. 5, the stent 13 was inserted to the target indwelling portion through the guide catheter 18. A contrast medium was injected from the port 16b, and a stenosed portion at the indwelling portion was checked by transmission scopy at the same time pressures at the proximal and distal end portions of this portion were measured via the port 16a to appropriately determine the degree of stenosis. An appropriate flouid medicines such as urokinate was injected from the port 16b, and an appropriate treatment was performed for the indwelling portion. A warm physiological saline at 50°C or more was supplied from the port 16b to the side openings 14 to change the shape of the stent 13 in an expanded shape and to indwell the stent 13 at this portion. Thereafter, a contrast medium was injected from the port 18b to check indwelling of the stent under fluoroscopy, and at the same time pressures at the proximal and distal end portions of the indwelling portion were measured via the port 16a to confirm there was no pressure gradient. The catheler 11 was then removed from the body.

## Industrial Applicability

The catheter according to the present invention is useful in medical operations which aim at temporarily or permanently expanding and holding the inner clameter of an internal cavity of a blood vessel or any other tubular organ.

#### Claims

1. A catheter characterized by comprising a catheter tube having an open proximal and or two open ends and at least one side opening formed on a circumferential wall near a distall end of said catheter tube to communicate with an opening at said proximal end, a hub portion formed to communicate with said opening at said proximal and of said catheter tube, and an expansion holder for holding an inner diameter of arr internal cavity of a tubular organ, said expansion holder being made of a shape memory alloy cylinder which can radially expand or contract upon changes in temperature. and said expansion holder being mounted to cover at least part of a catheter tube portion corresponding to said side opening, wherein an outer diameter of said catheter tube portion

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corresponding to said side opening is smaller than that of other catheter tube portions, and said expansion holder is mounted on said catheter tube portion corresponding to said side opening so that an outer diameter of said expension holder is equal to or smaller than that of other catheter tube portions.

- 2. A catheter according to claim 1, wherein at least one x-ray non-fransistor marker is formed on said catheter tube portion corresponding to said side opening.
- 3. A catheler according to claim 1, wherein at least one port is added to said hub.
- 4. A catheter according to claim 1, characterized In that at least part of a distall end portion in front of said catheter tube portion corresponding to the side opening has an outer diameter substantially equal to that of said other catheter tube portions.
- 5. A catheter according to claim 1, wherein said expansion holder has a herical shape.
- 6. A catheter according to claim 1, wherein said expansion holder consists of a unfdirectional shape memory alloy.
- 7. A catheter according to claim 1, wherein said expension holder consists of a bidirectional shape memory alloy.

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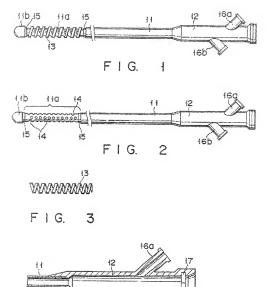
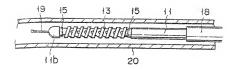


FIG. 4

16b



F I G. 5

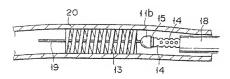


FIG. 6

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# INTERNATIONAL SEARCH REPORT

1 01 4 0 0 0 0 0		International Application No	PCT/JP88/0080
According to in	ATION OF SUBJECT MATTER (If several ch	selfication symbols apply, indicate all) *	
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Int.C	CL4 A61M29/00		
II. FIELDS SE	ARCHED		
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